

## INTER-MIX 20 HYBRID SOUND AND SEAL SPRAYABLE COATING

Inter-Mix 20 Hybrid Sound And Seal Sprayable Coating is a semi-flexible, sprayable epoxy/urethane coating designed for replacing OEM factory coatings under rocker panels, floor coatings and trunk coatings and frame rails. Excellent adhesion to properly prepared: Bare Metals, Epoxy 2-K Primers, 2-K Urethane Primers and OEM Painted Finishes. Will not shrink, crack or harden.

### SPECIFIC APPLICATIONS

This product can be used to duplicate OEM textures found on Honda rockers and Toyota SUV rear fender-wells.

### DIRECTIONS

1. Clean surfaces thoroughly with a clean towel and IES Super Cleaning Solvent.
2. Even though Inter-Mix 20 has excellent adhesion to bare metal and excellent corrosion resistance, IES recommends using a 2K Epoxy Primer or a 2-K Urethane Primer to all bare metal surfaces. Allow primer to fully cure before applying *IES Inter-Mix 20 Hybrid Sound and Seal*. **Do not use a 1-K Self Etching Primer or a 2-K Acid Etch Primer under Inter-Mix 20 Hybrid Sound and Seal.**
3. Sand primed surfaces with P180 grit sandpaper.
4. Using clean compressed air, blow off surfaces to remove dust.
5. Clean surfaces again with a clean towel and IES Super Cleaning Solvent.
6. Use the IES 2K Spray System to apply *Inter-Mix 20 Hybrid Sound and Seal*. Follow the instructions that come with the system.
7. Mask surrounding areas.
8. Before applying the coating to the vehicle, spray a small amount onto a test area to achieve the desired texture and then apply the *Inter-Mix 20 Hybrid Sound and Seal* to the necessary areas.
9. Remove the masking tape immediately before the coating sets up. Remove any excess coating with a small amount of solvent on a clean towel.
10. *Inter-Mix 20 Hybrid Sound and Seal* should be ready to paint in 30 minutes.

### PROPERTIES

Mixed Color	Dark Gray
Mix Ratio	1:1
Work Time	15-20 Minutes
Handling Time	30 Minutes
Part Paintability	30 Minutes
Full Cure Strength	6-8 Hours
Service Temperature	-20°F to 190°F

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.



### CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

### STORAGE/HANDLING

The average shelf life of IES Epoxy Adhesives and Sealants is 24 months at 77°F (25°C). For best results, store in original, tightly closed containers. Storage in cool, clean, and dry areas is recommended. Usable shelf life may vary depending on method of application and storage conditions. Certain resins are prone to crystallization due to temperature changes and humidity. If crystallization does occur, warm the contents of the container to 150°F (65°C) until all crystals have dissolved. The time needed depends on the size of the container, amount of product and the state of crystallization. It may take only a few minutes to reconstitute a small kit with a small number of crystals. Allow contents to cool to room temperature before continuing. The epoxy adhesive or sealant will function properly as if the crystals never occurred.

### COMPETITIVE PRODUCTS

SEM 40977

### PRODUCT AVAILABLE

**8690**      6.76 fl. oz. (200 mL)      6 per case  
Each kit includes two static mixers

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.