

## #4187, 4192, 4193, 4195 Acrylic Enamel Semi-Gloss Black, Flat Black, Gloss Black Gloss White



A top quality spray paint primer. High quality, heat resistant paints that match OEM trim colors. Excellent adhesion and resistance to the sun's ultraviolet rays. IES Acrylic Enamel primers provides a tough finish that is durable and inhibits rust. For maximum protection, bare or rusted metal surfaces should be primed with any appropriate IES primers.

### SUGGESTED USES:

Most types of metal, wood and wicker such as:

- Garden equipment
- Filing cabinets
- Desks
- Tables Railings

### PHYSICAL PROPERTIES:

Flash point	-40 F
Specific Gravity	0.86
Solids Content	Glosses: ~15% Flats: ~23%
VOC content	Glosses: ~62%, cannot exceed 65% Flats: ~57%, cannot exceed 60%
MIR value	Glosses: ~1.16, cannot exceed 1.40 Flats: ~1.10, cannot exceed 1.20
HAPs content	Glosses: ~13% Flats: ~13%
Storage Temperature	40-100F
Application Temperature	50-90F
Durability	Good
Abrasion Resistance	Good
Gasoline Resistance	No
Heat Resistance	2500 F
Resin System	VT alkyd
Shelf life	Guaranteed for 2 years
Food contact rating	No

**Quick Dry**  
**Good Hiding Qualities**  
**Good Adhesion**

**Resists Cracking, Peeling & Chipping**

### DRY TIME:

To touch	5 minutes
To recoat	30 minutes

\*At 720 F, 50% humidity, 1.5 mil thickness

\*\*Curing/Recoat time is extended with multiple coats and excessively thick coats\*\*

Gloss*:	High Gloss, >85 Semi-Gloss, 25-45 Flat, <15
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\*as measured on a 600 gloss meter

### PRODUCT

#4187	Semi-Gloss Black Enamel	12/Box
#4192	Flat Black Enamel	12/Box
#4193	Gloss Black Enamel	12/Box
#4195	Gloss White Enamel	12/Box

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.