

## INTER-BOND Adhesion Promoter

INTER-BOND Adhesion Promoter was formulated to promote strong adhesion on all automotive plastic surfaces. The product is a unique blend of resin to provide adhesion of coatings and fillers to polypropylenes/PP, thermoplastic olefins/TPO and most difficult to bond plastics. INTER-BOND Adhesion Promoter works with all paint systems. This formulation seals in oils and plasticizers which are integral to any polyolefin substrates. INTER-BOND Adhesion promoter will work on all OEM aftermarket bumper covers as well as interior plastic (i.e. Kick panels, dash pads, door panels).

### USES

INTER-BOND Adhesion Promoter is used to prepare semi-rigid substrates for coatings and repair fillers to assure adhesion. Easy to use and does not require but can benefit to prior sanding. This product is isocyanate free.

### FEATURES

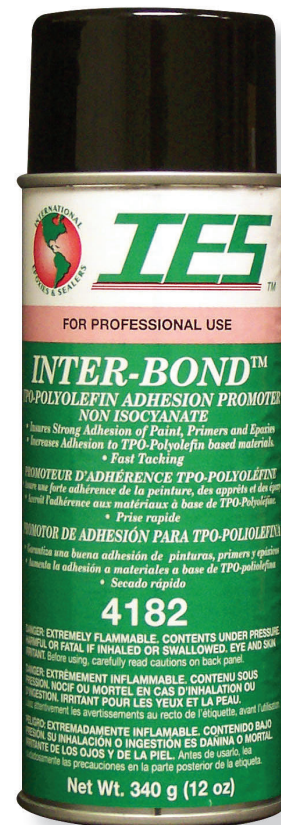
Provides outstanding adhesion of primer, filler and paint.

- Very easy to use.
- Dries fast
- Eliminates paint chipping and peeling

\*\*\* NOT FOR USE ON POLYETHYLENE \*\*\*

### DIRECTIONS

1. Wash part thoroughly with soap and water and then dry with a clean cloth.
2. Apply IES Super Cleaning Solvent and dry with a clean cloth.
3. Spray one light coat of 4182 INTER-BOND.
4. Allow approximately 20 minutes drying time, then apply primer or paint within 4 hours. This system will develop adhesion gradually over a 24 hour period. 100% of its adhesion strength will develop within 36 hours.



*Insures strong adhesion of paint, primers and epoxies*

*Increases adhesion to TPO-Polyolefin based materials*

*Fast tacking*

### CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

### STORAGE

Should be stored in a cool, dry location at a temperature between 50°F to 86°F (10°C to 30°C).

### PRODUCT AVAILABLE

<b>4182</b>	16 oz. aerosol can	12/Box
	<i>Net Weight 12 oz.</i>	

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.

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