INTER-SEAM
STP-POLYMERIC SPRAYABLE SEAM SEALER

A permanently flexible polymeric (Silane Terminated Polymer "STP") base sprayable seam sealer formulated to duplicate automotive OEM textured, brushable and beaded seams. Can also be used as a sound deadening material, wheelhouse coating and a weld through sealer. Paintable and has excellent adhesion to bare or primed metal and many plastics.

APPEARANCE
A permanently flexible polymeric sprayable seam sealer. Available in black, gray, tan or white.

APPLICATIONS
Duplicates automotive OEM textured, brushable and beaded seams. Can be used as a sound deadener, wheelhouse coating and as a weld through sealer.

BENEFITS
Bare Metal Seam Sealer
Duplicates OEM Texture
Paintable Immediately
Excellent Adhesion
Permanently Flexible
Non Shrinking
Silicone & Isocyanate Free
Non Sag, Non Corrosive
Weld Through when using Squeeze-Type Resistance Spot Welding

PROPERTIES

Skin Time:	30 - 40 minutes
Sag:	Non-sagging
Elongation (%):	200
Tensile Strength:	300 psi
Hardness Shore A:	45 - 50
VOC	Negligible
Service Temperature:	-75°F to 400°F
Shelf Life	12 months from date of purchase

DIRECTIONS
1. Surface should be clean, dry and free of dirt, grease and oil. Sealer can be applied to bare metal, primed or painted surfaces. Surfaces should be scuffed. Auto manufacturers specify surface to be primed.
2. Open sealed end completely.
3. Inset cartridge into a 1574, 1575 or 1595 applicator gun.
4. Select and adjust spray head for textured seams or bead type seams.
5. Adjust air pressure to achieve various patterns and beads.
6. If painting, paint per manufacturers recommendations. *INTER-SEAM STP* provides excellent paint adhesion immediately and for up to 48 hours after application.

NOTE: Some cleaners/solvents/coatings & paints may not be compatible with this product and should be tested by the user before proceeding with intended repair procedure.

CAUTION: Do not use solvents for tooling or feathering the seam sealer. This will damage the seam sealer, keeping it from curing.

STORAGE
Product should be stored in a cool, dry location at a temperature between 50ºF to 86ºF (10ºC to 30ºC).

PRODUCT AVAILABLE

1589B	Black	10.1 Fl. Oz. Cartridge	12/case
1589G	Gray	10.1 Fl. Oz. Cartridge	12/case
1589T	Tan	10.1 Fl. Oz. Cartridge	12/case
1589W	White	10.1 Fl. Oz. Cartridge	12/case

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