

INTER-SEAL 60 GASKET MAKER

A medium bodied silicone RTV adhesive rubber. Developed for applications requiring fast development of physical properties and fast unprimed adhesion. Allows handling of the bonded assembly with one hour of application to the substrate. When cured, the elastomer resists weathering, ozone, moisture, UV and high temperatures. Replaces most gaskets. Sensor safe. Quick cure - fast assembly. Return part or vehicle to service in one hour! Gray in color.

BENEFITS

- Fast cure
- Excellent unprimed adhesion to metal, glass and most plastics
- Non-corrosive oxime cure
- High temperature resistance
- Temp Range -40 to 600°F

TECHNICAL DATA

Color	Gray
Physical State	Solid (Paste)
Odor	Mild
Flash Point	315°C (599°F) Closed cup.
Shelf Life	6 months from date of purchase

Uncured

Viscosity, cps	500,000
Specific Gravity	1.45
Consistency	Thixotropic paste
Working Time @ R.T.	5 min
Tack Free Time @ R.T.	15 min
Application Rate, 90psi, g/min 3mm orifice @ 0.6 Mpa	220-550

Cured - R.T.

Cured - 72 hrs @ R.T.	
Tensile Strength, psi	>400
Elongation, %	200
Durometer, Shore A	45
Peel Strength, PPI	40
Tear Strength, PLI	35

Refer to SDS and Product Technical Sheets
when using all IES products.
Available online at www.useies.com



DIRECTIONS

1. For best results, surface should be clean and dry.
2. Snap off the tamper proof tab from nozzle. Remove red cap before dispensing.
3. To open, turn nozzle counter-clockwise for a quarter of a turn, this will open valve and raise lever. To dispense, depress lever. When finished, turn nozzle clockwise which will close lever in original position.
4. Apply sealer to part. Let set for 5 minutes and then assemble and tighten to OEM specifications.
5. Allow 1 hour before returning part or vehicle into service.

NOTE: Not intended for use as head gaskets or for immersion in gasoline.

STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. Do not handle or store near open flame or other sources.

PRODUCT AVAILABLE

1213 6.75 oz. tube 12 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.

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