

Safety Data Sheet

Issue Date: 01-Jun-2004

Revision Date: 6-Sep-2024

Version 1

1. IDENTIFICATION

Product Identifier

Product Name 8446 Inter-Mix 5 Hi-Stress Epoxy Hardener

Other means of identification

SDS # IES-FO8446H

Recommended use of the chemical and restrictions on use

Recommended Use Sealer/Adhesive.

Details of the supplier of the safety data sheet

Supplier Address

International Epoxies & Sealers
30241 Commerce Drive
San Antonio, FL 33576

Emergency Telephone Number

Company Phone Number 1-800-451-7206

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance White viscous liquid

Physical State Liquid

Odor Mercaptan

Classification

Carcinogenicity

Category 2

Signal Word

Warning

Hazard Statements

Suspected of causing cancer



Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Unknown Acute Toxicity

80-90% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Mercaptan-Terminated Epoxy Curing Agent	PROPRIETARY	80-90
2,4,6-tri(dimethylaminomethyl)phenol	90-72-2	5-10
Amorphous Silica	67762-90-7	1-5
Titanium dioxide	13463-67-7	0.5-1.0

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice	Provide this SDS to medical personnel for treatment.
Eye Contact	Immediately flush eyes thoroughly with water for at least 15 minutes. Get immediate medical advice/attention.
Skin Contact	Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention if irritation persists after washing. Wash contaminated clothing before reuse.
Inhalation	Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison center if individual's condition declines or if symptoms persist.
Ingestion	Do not induce vomiting without medical advice. Seek medical attention immediately. Rinse mouth.

Most important symptoms and effects

Symptoms	Mild eye, skin, and/or respiratory irritation. Exposed individuals may experience eye tearing, redness and discomfort. Will cause gastrointestinal tract irritation.
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Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

CO₂, dry chemical, foam and water fog.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Contain with inert material.

Methods for Clean-Up Soak up with inert absorbent material. Place in appropriate containers for disposal. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Keep out of the reach of children.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep locked up and out of reach of children.

Incompatible Materials Acids, Amines, Mercaptans, Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Titanium dioxide 13463-67-7	TWA: 10 mg/m ³	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³

Appropriate engineering controls

Engineering Controls Mechanical ventilation or local exhaust ventilation is recommended.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Safety glasses with side shields or chemical goggles.
Skin and Body Protection	Solvent resistant gloves. Wear suitable protective clothing.
Respiratory Protection	Wear an appropriate NIOSH/MSHA approved respirator if ventilation is inadequate.
General Hygiene Considerations	Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical State	Liquid	Odor	Mercaptan
Appearance	White viscous liquid	Odor Threshold	Not determined
Color	White		
Property	Values	Remarks • Method	
pH	Not determined		
Melting Point/Freezing Point	Not determined		
Boiling Point/Boiling Range	Not determined		
Flash Point	> 93.33 °C / > 200 °F		
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Not determined		
Upper Flammability Limits	Not determined		
Lower Flammability Limit	Not determined		
Material V.O.C.	Negligible		
Vapor Pressure	Not determined		
Vapor Density	Not determined		
Specific Gravity	1.13	(1=Water)	
Water Solubility	Insoluble in water		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Auto-ignition Temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not determined		
Oxidizing Properties	Not determined		

10. STABILITY AND REACTIVITY**Reactivity**

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization	Hazardous polymerization does not occur.
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Conditions to Avoid

Heat, flames and sparks. Keep out of reach of children.

Incompatible Materials

Acids, Amines, Mercaptans, Strong oxidizing agents.

Hazardous Decomposition ProductsHES, AMINES, CO, CO₂, H₂S, SO₂, NO₂.**11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure****Product Information**

Eye Contact	May cause temporary irritation on eye contact.
Skin Contact	Prolonged contact may cause redness and irritation.
Inhalation	May cause irritation if inhaled.
Ingestion	May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
2,4,6-tri(dimethylaminomethyl)phenol 90-72-2	= 1000 mg/kg (Rat)	= 1280 mg/kg (Rat)	-
Titanium dioxide 13463-67-7	> 10000 mg/kg (Rat)	-	-

Information on physical, chemical and toxicological effects

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity	Suspected of causing cancer.
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Chemical Name	ACGIH	IARC	NTP	OSHA
Titanium dioxide 13463-67-7		Group 2B		X

*IARC (International Agency for Research on Cancer)**Group 2B - Possibly Carcinogenic to Humans**OSHA (Occupational Safety and Health Administration of the US Department of Labor)**X - Present***Numerical measures of toxicity**

Not determined

Unknown Acute Toxicity	80-90% of the mixture consists of ingredient(s) of unknown toxicity.
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12. ECOLOGICAL INFORMATION**Ecotoxicity**

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods****Disposal of Wastes**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
2,4,6-tri(dimethylaminomethyl)phenol 90-72-2		Included in waste stream: K060		

14. TRANSPORT INFORMATION**Note**

Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

Not regulated

IATA

Not regulated

IMDG

Not regulated

15. REGULATORY INFORMATION**International Inventories**

Not determined

Legend:*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS - Japan Existing and New Chemical Substances**IECSC - China Inventory of Existing Chemical Substances**KECL - Korean Existing and Evaluated Chemical Substances**PICCS - Philippines Inventory of Chemicals and Chemical Substances***US Federal Regulations**

SARA 313

Not determined

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals.

Chemical Name	California Proposition 65
Titanium dioxide - 13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Titanium dioxide 13463-67-7	X	X	X

16. OTHER INFORMATION**NFPA****Health Hazards****Flammability****Instability****Special Hazards****HMIS****Health Hazards****Flammability****Physical Hazards****Personal Protection**Not determined
2Not determined
1Not determined
0Not determined
Not determined

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Revision Note: New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet