### SEALERS

**GENERAL REPAIR:** metal, plastic, fiberglass, etc.

- **INTER-MIX 5 min Limited Flow Semi-Flexible**
  - Product Numbers: 410/411, 610/611
  - Description: a non-sagging, semi-flexible adhesive/steam sealer.
  - Application/Uses: bonding, repairing, surfacing urethane and TPO bumpers, bonding, filling and surfacing various surfaces such as bare metal, painted or primed surfaces to help prevent sagging.
  - Cure Times: Full Cure: 6 to 8 hours

- **INTER-MIX 10 min Bar Met "Thick Set" Semi-Flexible**
  - Product Numbers: 910/911, 960/961, 760/761
  - Description: a thick-set, non-sagging, semi-flexible epoxy adhesive/steam sealer. Will hold brush marks.
  - Application/Uses: bonding, repairing or surfacing SMC, fiberglass, metal, aluminum and most plastics. Used for bonding vertical & horizontal seams and joints.
  - Cure Times: Full Cure: 24 hours

- **INTER-MIX 15 min Adhesive Sealer Extremely Flexible**
  - Product Numbers: 1100/1101, 610/611
  - Description: a thick-set, non-sagging, extremely flexible adhesive/steam sealer. Will hold brush marks.
  - Application/Uses: bonding, repairing or surfacing SMC, fiberglass, metal, aluminum and most plastics. Used for sealing vertical & horizontal seams and joints which flexing occurs.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-MIX 30 min Control Flow Semi-Flexible**

- **INTER-MIX 30 min Control Flow Semi-Flexible**
  - Product Numbers: 810/811, 610/611
  - Description: a flowable, self-leveling semi-flexible adhesive sealer with no cooling required.
  - Application/Uses: sealing roof seams, drip rails and other horizontal seams. Ford Explorer, Bronco, Escort & Aerostar roof panels and various other horizontal applications.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-MIX 90 min Hybrid Panel Bond

- **INTER-MIX 90 min Hybrid Panel Bond**
  - Product Numbers: 840/841, 840/841
  - Description: a heavy body, two part high strength epoxy urethane adhesive.
  - Application/Uses: bonding, sealing, priming, and SMF panels such as door skin brace, roof and hood panels. A urethane/epoxy hybrid designed to bond to a wide variety of metal, aluminum and plastic substrates.
  - Cure Times: Full Cure: 24 hours

### INTER-MIX 45 min Door Skin Adhesive

- **INTER-MIX 45 min Door Skin Adhesive**
  - Product Numbers: 842/843, 842/843
  - Description: a high-strength, two-part epoxy adhesive featuring an extended working time of 45 minutes.
  - Application/Uses: bonding, repairing or surfacing SMC panels, metal space frames, and fiberglass. This product is ideal for applying as well as panel replacement.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-MIX 60 min SMC Panel Adhesive

- **INTER-MIX 60 min SMC Panel Adhesive**
  - Product Numbers: 844/845, 844/845
  - Description: a non-sag, high-strength, two-part epoxy adhesive for use in truck, automotive & marine applications.
  - Application/Uses: bonding, repairing or surfacing SMC panels, metal space frames, and fiberglass. This product is ideal for applying as well as panel replacement.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-MIX 20 min Panel Bonding Adhesive

- **INTER-MIX 20 min Panel Bonding Adhesive**
  - Product Numbers: 846/847, 846/847
  - Description: a methacrylate structural adhesive to bond engineered thermoplastics, thermosets, composites and metal structural elements.
  - Application/Uses: bonding, repairing or surfacing SMC panels, metal space frames, and fiberglass. This product is ideal for applying as well as panel replacement.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-FOAM 5 Flexible Foam 5 Second

- **INTER-FOAM 5 Flexible Foam 5 Second**
  - Product Numbers: 848/849, 848/849
  - Description: a two-part rigid urethane foam formulated to expand 10 times its original volume. Fills and reinforces pillar posts and box sections. Stops wind and water leaks. Provides sound deadening and compressive strength.
  - Application/Uses: bonding, repairing or surfacing SMC, TPO, rigid plastic bumpers, fiberglass, steel, aluminum, glass and other rigid/semi-rigid type materials.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-FOAM 10 Rigid Foam 10 Second

- **INTER-FOAM 10 Rigid Foam 10 Second**
  - Product Numbers: 850/851, 850/851
  - Description: a two-part rigid urethane foam formulated to expand 10 times its original volume.
  - Application/Uses: an easy, to use foam that is hybrid in nature with excellent acoustical properties. Eliminates panel resonance and panel flutter. Absorbs shock and vibration. Reduces noise. Remains flexible with excellent adhesion, even to existing foam. Non-sagging, will not shrink.
  - Cure Times: Full Cure: 6 to 8 hours

### NVH 60 Noise, Vibration Damping Material

- **NVH 60 Noise, Vibration Damping Material**
  - Product Numbers: 852/853, 852/853
  - Description: an easy to use sound deadener/steam sealer that can be used to seal various surfaces.
  - Application/Uses: bonding, repairing or surfacing SMC, TPO, rigid plastic bumpers, fiberglass, steel, aluminum, glass and other rigid/semi-rigid type materials.
  - Cure Times: Full Cure: 6 to 8 hours

### BEAD-IT Sound Deader & Seam Sealer

- **BEAD-IT Sound Deader & Seam Sealer**
  - Product Numbers: 854/855, 854/855
  - Description: a black, thick-set, film but semi-flexible sound deader/seam sealer that can be used to seal various surfaces.
  - Application/Uses: bonding, repairing or surfacing SMC, TPO, rigid plastic bumpers, fiberglass, steel, aluminum, glass and other rigid/semi-rigid type materials.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-MIX 40 sec Flexible/Semi-Flexible

- **INTER-MIX 40 sec Flexible/Semi-Flexible**
  - Product Numbers: 860/861, 860/861
  - Description: an extra-fast setting two part high strength flexible / semi-flexible epoxy adhesive, filler & surfacer.
  - Application/Uses: bonding, repairing or surfacing SMC, TPO, rigid plastic bumpers, fiberglass, steel, aluminum, glass and other rigid/semi-rigid type materials.
  - Cure Times: Full Cure: 6 to 8 hours

### INTER-MIX 5 min Rigid-Solid / Semi-Rigid

- **INTER-MIX 5 min Rigid-Solid / Semi-Rigid**
  - Product Numbers: 862/863, 862/863
  - Description: a two part high strength semi-rigid to rigid epoxy adhesive, filler & surfacer.
  - Application/Uses: bonding, repairing or surfacing SMC, TPO, rigid plastic bumpers, fiberglass, steel, aluminum, glass and other rigid/semi-rigid type materials.
  - Cure Times: Full Cure: 6 to 8 hours

### EASY-SAND Rigid / Flexible 3 Minutes

- **EASY-SAND Rigid / Flexible 3 Minutes**
  - Product Numbers: 880/881, 880/881
  - Description: a very easy sanding two part epoxy adhesive, filler and surfacer designed for repairing most plastics.
  - Application/Uses: sanding, sealing, filling and surfacing various surfaces such as bare metal, painted or primed surfaces to help prevent sagging and seal seams.
  - Cure Times: Full Cure: 6 to 8 hours

### QUICK-FIX 40 sec Repairs Plastic & Metal Parts

- **QUICK-FIX 40 sec Repairs Plastic & Metal Parts**
  - Product Numbers: 890/891, 890/891
  - Description: an extremely fast set, two part high strength adhesive, filler & surfacer.
  - Application/Uses: bonding, repairing or surfacing SMC, TPO, rigid plastic bumpers, fiberglass, steel, aluminum, glass and other rigid/semi-rigid type materials.
  - Cure Times: Full Cure: 6 to 8 hours

### QUICK-FIX 1.5 Plastic Bonding Adhesive

- **QUICK-FIX 1.5 Plastic Bonding Adhesive**
  - Product Numbers: 900/901, 900/901
  - Description: a fast set plastic bonding adhesive.
  - Application/Uses: used for bonding & repairing small panels, bumper tabs, headlamp buckets, header panels, etc.
  - Cure Times: Full Cure: 6 to 8 hours