

#8805

INTER-FLEX

Flexible Polyester Glazing Putty

Inter-Flex Flexible Polyester Glazing Putty (#8805) is a flexible polyester finishing glaze designed for use on metal, plastic, fiberglass, SMC, painted and primed substrates. This fast curing and easy sanding putty sets in 6 minutes and is ready to be sanded in 20 minutes. Use to repair sand scratches, chips, pinholes, and other surface imperfections (< 1/8" thick). Each can comes with a 1 oz. tube of hardener (#8802).

BENEFITS

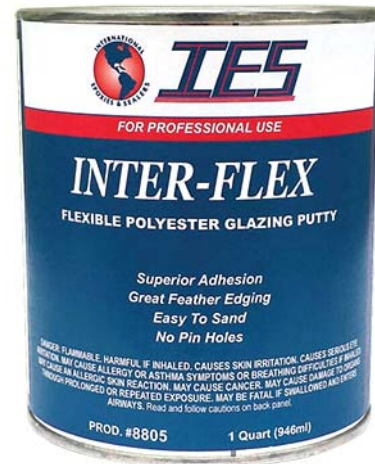
- Easy spreading
- Excellent adhesion
- Easy sanding
- Great feather edging
- Resists clogging sandpaper
- Superior flexibility
- Economically priced

APPLICATION SUBSTRATES

- Steel
- Aluminum
- SMC
- Fiberglass
- Body Filler
- Galvanized Steel
- Flexible/Rigid Plastics
- Ground Effects
- 2K Primers

DIRECTIONS

1. Preparation: Clean surface with IES Super Clean to remove all dirt, waxes, grease, grime and any other contaminants. Sand surface with 180 grit sand paper and then wipe down again and allow to dry.
2. Mixing: Stir INTER-FLEX Polyester Putty well before using. Dispense desired amount of INTER-FLEX Polyester Putty on a clean, non porous, mixing board. Knead the INTER-FLEX Hardener tube to insure contents are well mixed. Apply a ribbon of hardener to the INTER-FLEX at a ratio of 50:1 and mix thoroughly until color is uniform. Spread the putty on a mixing board, being sure to break any air bubbles that were introduced during mixing. Working time for this product is approximately 5 minutes.



Superior Adhesion
Great Feather Edging
Easy to Sand

DIRECTIONS - *continued*

3. Application: Using a plastic spreader, apply the mixed INTER-FLEX to the repair area. Apply a thin layer using firm pressure to "wet-out" the surface completely. Apply additional putty layers to build up the damaged area so it's higher than the surrounding surface. Maximum putty thickness should not exceed 1/8". Allow to cure for approximately 15 to 20 minutes.
4. Finish: After curing, sand with 180 grit sand paper and then finish sanding with 220 to 400 grit prior to priming or sealing. Refer to paint manufacturers instructions before top coating.

NOTE: Do not apply INTER-FLEX Polyester Glazing Putty over the top of Methyl Methacrylate Adhesives.

STORAGE

Product should be stored in a cool, dry location at a temperature of 50°F to 86°F (10°C to 30°C), temperature not to exceed 104°F (40°C). Note: Product may suffer from increased viscosity when stored at temperatures less than 60°F. Do not store in direct sunlight or near sources of ignition.

PRODUCTS AVAILABLE

8805	1 Qt. (0.95L) can	4 per case
8802	1 oz. tube	1 per package

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