

## QUICKIE-FIX 1.5 Plastic Bonding Adhesive 1-2 Minute Repair

A fast-set plastic bonding adhesive used for bonding & repairing small panels, bumper tabs, headlamp buckets, header panels, etc.

### USES

Small Panels  
Bumper Tabs  
Headlamp Buckets  
Header Panels  
Grills  
Consoles  
Arm Rest Supports  
And much more!

### PROPERTIES

Mixed Color:	Black
Mix Ratio:	1 to 1
Work Time:	1-2 Minutes
Handling Time:	5-10
Clamp Time:	10-15 Minutes
Sandable:	30 Minutes
Paintable:	30 Minutes
Full Cure Strength:	24 Hours
VOC	0%

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

### CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

### STORAGE

Should be stored in a cool, dry location at a temperature between 60°F to 95°F (15°C to 35°C). KEEP FROM FREEZING.

**IMPROVED  
FORMULA**



### DIRECTIONS

1. Clean surface with IES Super Cleaning Solvent 1700/4700 or IES Specialty Adhesive Remover 1780/4780.
2. Sand all paint off of the surface to be repaired. Blow off with clean compressed air. For TPO plastics, use IES INTER-BOND Adhesion Promoter 4182.
3. Insert the cartridge into a manual dispensing gun and remove the cap. Product 8642 dispenses with a 96204 gun. Product 8643 dispenses with a 96200 or 96212 gun.
4. Squeeze out a small amount of material until you see the repair compound freely flowing from both sides of the cartridge.
5. Attach the mixing tip. Pump the gun and squeeze out a couple of inches of repair compound, ensuring an equal mix.
6. Dispense and spread the adhesive onto the surfaces to be bonded. Assemble immediately and clamp.
7. Repair compound will begin to gel in 1-2 minutes.
8. Sand and finish as needed.

**NOTE:** If using as a resurfacer, tool/feather immediately! Product builds viscosity quickly. If feathering is delayed, a rougher texture may result.

### PRODUCT AVAILABLE

<b>8642</b>	1.7 oz. Kit (50mL) Each kit includes two #8249 static mixers	6 per case
<b>8643</b>	6.76 oz. Kit (200mL) Each kit includes two #8260 static	6 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.