

## 8480

### INTER-MIX 5

#### EASY-SAND

FILLER / SURFACER  
REPAIR COMPOUND

An easy sanding two-part epoxy adhesive, filler and surfacer designed for cosmetic repairs on most plastics, SMC, fiberglass, steel, aluminum and other materials. Use over the top of repair compounds to fill sander marks, low spots & other imperfections.

**NOTE:** EASY-SAND™ was designed for cosmetic repairs on rigid and flexible parts, as an adhesive, filler and surfacer, in thin film amounts (skim coat). Use of EASY-SAND™ in thick layers will result in less flexibility.

**NOTE: Refer to “Plastic Repair Procedures”  
before using this product.  
Available online at [www.useies.com](http://www.useies.com)**

#### CAUTION:

Before using this or any IES product, refer to the Material Safety Data Sheet (MSDS) and label for safe use and handling instructions.

#### NEW More Flexible Formula!

**Easy Sand!**

**100% Solids, No VOC's!**

**0% Shrink**

**Quick Dry**

**Superior Feathering**

**Easy 1:1 Mix Ratio**

**No Special Tools**

#### TECHNICAL INFO

Work Time:	5 Minutes Approx.
Handling Time:	10 to 15 Minutes
Paintable:	20 to 30 Minutes
Sandable:	15 to 30 Minutes
Full Cure Strength:	6 to 8 Hours

*Application Temp: 70 - 90°F (21-32°C)*

*Storage Temp: Below 75°F (24°C)  
Dry conditions*

**FOR PROFESSIONAL USE ONLY.**

#### Available sizes:

**8480 300 mL cartridge kit 4/case**