

## #8440 QUICKIE-FIX 40 40 Second Repair Adhesive / Compound

### Typical Properties:

*Work Time:	40-60 Seconds
*Sandable:	15-20 Minutes
*Paintable:	45 Minutes
*Full Cure Strength:	24 Hours
VOC	0%

All times stated are approximate depending on temperature and humidity. All times are based on 70F to 75F at 50% relative humidity.



A fast-set epoxy repair compound used for bonding, filling and finishing. Used on plastics, FRP, SMC, fiberglass and metal parts. Excellent bonding and sanding characteristics. Repairs tabs on bumpers. Accepts automotive primers and paints.

Each kit contains two #8249 Static Mixers.

### Directions:

1. Clean surface with IES Super Foam Heavy Duty Cleaner (#4535). Rinse with water and dry with a clean, dry cloth. Next, clean with IES Super Cleaning Solvent (#1700 or #4700).
2. Sand all paint off of the surface to be repaired. For plastics, refer to the IES Plastic Repair Procedures. For TPO plastics, use IES INTER-BOND Adhesion Promoter (#4182).
3. Insert the cartridge into a manual dispensing gun (#96204) and remove the cap.
4. Squeeze out a small amount of material until you see the repair compound freely flowing from both sides of the cartridge.
5. Attach the mixing tip. Pump the gun and squeeze out a couple of inches of repair compound, ensuring an equal mix, and discard.
6. Dispense the repair compound to the repair surface, overfilling the repair.
7. Repair compound will begin to gel in 40 seconds.
8. Sand and finish as needed.

Please refer to the MSDS and product label before using this or any IES product.

FOR PROFESSIONAL USE ONLY.

Product # **8440**  
1.7 oz. Kit (50mL)  
Packaged 6 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.