

## 8410 INTER-MIX 30

Flowable Seam Sealer  
Gray

INTER-MIX 30 Flowable Seam Sealer is a semi-flexible, self leveling seam sealer designed for sealing roof seams and drip rails on Ford Escort, Aerostar, Explorer and various other horizontal sealing applications.

### TECHNICAL INFO

Work time @ 70°F (21°C):	20-30 Minutes
Part Paintability @ 70°F (21°C):	60 Minutes
Sealer Sandability @ 70°F (21°C):	60 Minutes
Full Cure Strength @ 70°F (21°C):	8 Hours

### DIRECTIONS:

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants. Use IES #1700 or #4700 Super Clean solvent to clean the surface.
2. Prime all bare metal with epoxy or urethane primer. Allow primer to cure according to manufacturer's recommendations.
3. Scuff-sand the primer with 400-grit sandpaper or a scuff pad and wipe with a clean cloth.
4. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
5. Using IES #8411, #8412 or #8413 Non-Sag Seam Sealers, create a short dam 4" to 6" from the windshield back and level with a notched-out spreader.
6. Dispense IES #8410 Flowable Seam Sealer into the channel from the top of the slope to the rear. Allow sealer to flow forward to meet the dam that was previously made in the front. The use of IES #8261 or #8262 Zip-Tips may be helpful in dispensing the correct amount.
7. IES #8410 will set up in approximately 30 minutes.
8. Scuff or sand sealer prior to painting.
9. Prime and paint per manufacturer's specifications.

### CAUTION:

Before using this or any IES product, refer to the Material Safety data Sheet (MSDS) and label for safe use and handling instructions.

**Product # 8410**  
**10 fl. oz. kit (300mL)**  
**Packaged 4 per case**