

#8409

INTER-MIX 40

40 Second Repair General Purpose

An extra fast set, two-part epoxy adhesive filler and surfacer. Designed for bonding flexible/semi-flexible substrates such as polyurethane and other automotive plastic parts. Excellent bonding and sanding characteristics. Accepts automotive primers and paints.

TYPICAL PROPERTIES

Work Time:	40-60 Seconds
Sandable:	15-20 Minutes
Paintable:	45 Minutes
Full Cure Strength	24 Hours
VOC:	0%

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

MISCELLANEOUS INFO

Each kit comes with 3 #8260 static mixers.
Dispenses with IES Applicator Guns #96212, #96215

DIRECTIONS

1. Clean surface with IES Super Foam Heavy Duty Cleaner. Rinse with water and dry with a clean, dry cloth. Next, clean with IES Super Clean or Super Clean 2.
2. Sand all paint off of the surface to be repaired. For plastics, refer to the IES Plastic Repair Procedures. For TPO plastics, use IES INTER-BOND Adhesion Promoter.
3. Insert the cartridge into the manual dispensing gun and remove the cap.
4. Squeeze out a small amount of material until you see the repair compound freely flowing from both sides of the cartridge.
5. Attach the mixing tip. Pump the gun and squeeze out a couple inches of repair compound, ensuring an equal mix, and discard.
6. Dispense the repair compound to the repair surface, overfilling the repair.
7. Repair compound will begin to gel in about 40 seconds.
8. Sand and finish as needed.



FOR PROFESSIONAL USE ONLY

Please refer to the MSDS and product label before using this or any IES product.

STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. To prevent contamination of unused material, do not return any material to its original container.

PRODUCT AVAILABLE

8409 10 fl. oz. kit (300mL) 4/box

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