

INTER-MIX 10 BARE METAL SEAM SEALER Thick-Set

INTER-MIX 10 “Thick-Set” Adhesive/Seam Sealer is a non-sagging, firm, semi-flexible, adhesive/sealant designed for sealing vertical and horizontal seams and joints on automobiles and truck applications. May be applied to bare metal and primed sheet metal joints. Excellent adhesion to: bare metal, primed metal, SMC, FRP, fiberglass, aluminum and most plastics.

- Can Be Applied to Bare Metal!
- Can Be Feather-Edged.
- Corrosion Protection.

DIRECTIONS

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants.
2. Apply directly to bare metal, epoxy or urethane primed surface.
3. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
4. Dispense IES 8405/8605 Seam Sealer into the joint or seam. Smooth out if desired with tool, finger or brush.
5. IES 8405/8605 will set up in approximately 10 minutes.
6. Scuff or sand sealer with 320 grit sandpaper prior to priming or painting.
7. Prime and paint per manufacturer’s specifications.

CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

STORAGE

Should be stored in a cool, dry location at a temperature between 50°F to 86°F (10°C to 30°C).



“Thick-Set”
Can be applied to bare metal
Gray

PROPERTIES

Mixed Color	Gray
Mix Ratio	1:1
Work Time	10-15 Minutes
Handling Time	20-30 Minutes
Part Paintability	45 Minutes
Sealer Sandability	45 Minutes
Full Cure Strength	6-8 Hours
1500 Hour Salt Fog Test (ASTM-B117)	Passed

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

PRODUCT AVAILABLE

8405	10 fl. oz. kit (300mL) Each kit includes three #8260 static mixers	4 per case
8605	6.76 fl. oz. (200 mL) Each kit includes two #8260 static mixers	6 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.