

## INTER-MIX 10

### Thick-Set, Semi-Flexible Bare Metal Adhesive/Seam Sealer (with Corrosion Inhibiting Chemistry)



INTER-MIX 10 "Thick-Set" Adhesive/Seam Sealer is a non-sagging, firm, semi-flexible, adhesive/sealant designed for sealing vertical and horizontal seams and joints on automobiles and truck applications. May be applied to bare metal and primed sheet metal joints. Excellent adhesion to: bare metal, primed metal, SMC, FRP, fiberglass, aluminum and most plastics.

#### SUITABLE APPLICATIONS

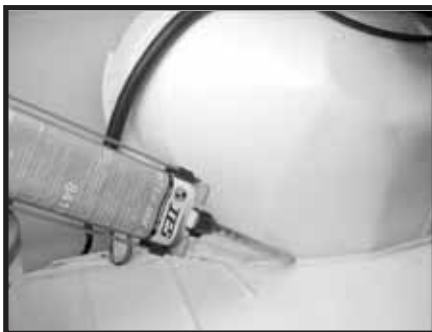
Vertical Seams & Joints  
Horizontal Seams & Joints

#### BENEFITS

Thick, Semi-Flexible  
Can Be Applied To Bare Metal  
Can Be Feather Edged  
Corrosion Protection  
Weld-Through When Using Squeeze-Type Resistance Spot Welding

#### TECHNICAL INFO

Color:	Gray
Work Time @ 70°F (21°C):	10-15 Minutes
Part Paintability @ 70°F (21°C):	45 Minutes
Sealer Sandability @ 70°F (21°C):	45 Minutes
Full Cure Strength @ 70°F (21°C):	6-8 Hours
1500 Hour Salt Fog Test (ASTM-B117):	Passed



#### DIRECTIONS

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants.
2. Apply directly to bare metal, epoxy or urethane primed surface.
3. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
4. Dispense IES #8405 Seam Sealer into the joint or seam. Smooth out if desired with tool, finger or brush.
5. IES #8405 will set up in approximately 10 minutes.
6. Scuff or sand sealer with 320 grit sandpaper prior to priming or painting.
7. Prime and paint per manufacturer's specifications.

Please refer to the SDS and product label before using this or any IES product. Additional information and Repair Procedures can be found online at [www.useies.com](http://www.useies.com)

#### STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. Do not handle or store near open flame or other sources.

#### PRODUCT AVAILABLE

8405 10 fl. oz. (300ml) kit 4/box



These suggestions and data are based on information we believe to be reliable and accurate, but no guarantee of their accuracy is made. International Epoxies & Sealers shall not be liable for any damage, loss or injury, direct or consequential arising out of the use or the inability to use the product. In every case, we urge and recommend that purchasers, before using any product in full scale production, make their own tests to determine whether the product is of satisfactory quality and suitability for their operations, and the user assumes all risk and liability whatsoever, in connection therewith.