# 731 INTER-LOCK™

Thread Locker Assortment

A great kit to have in the shop to cover all your thread locker needs. Comes with one each of the following:

#722 INTER-LOCK 22 (Purple) 10 mL bottle #771 INTER-LOCK 71 (Red) 10 mL bottle #742 INTER-LOCK 42 (Blue) 10 mL bottle #790 INTER-LOCK 90 (Green) 10 mL bottle





#### **INTER-LOCK #22 PURPLE**

A removable, fast curing, low strength anaerobic thread locking compound for bonding and sealing small screw threads. It has high resistance to heat, vibrations, water, gases, oils, hydrocarbons and many chemicals. Easy disassembly.

- · Ideal for thread locking small screws from loosening under vibration.
- Ideal for fastening of 1/4" (6mm) and smaller diameters.
- Specifically suited for applications such as adjustment of set screws and small diameter fasteners where easy disassembly may be required.
- Meets Military specifications: MIL-S-46163 Type II Grade M

#### **INTER-LOCK #71 RED**

A fast curing, permanent, medium to high strength anaerobic thread locking compound for bonding and sealing threads. It is highly resistant to heat, vibrations, water, gases, oils, hydrocarbons, many chemicals and is good in a chemical environment. Disassembles with heat and hand tools.

- Ideal for thread locking heavy duty applications such as bolts used in transmissions, construction equipment, railroad assemblies, etc...
- Lubricated for easy assembly. Prevents loosening and leakage of threaded fasteners. Locks and seals threaded joints/nuts, screws and studs.
- Meets 90% of all nut and bolt thread locking applications.
- Meets Military specifications: MIL-S-46163 Type II Grade O

### **INTER-LOCK #42 BLUE**

A removable, fast curing, medium strength general purpose anaerobic thread locking compound for bonding and sealing threads. It is highly resistant to heat, vibrations, water, gases, oils, hydrocarbons and many chemicals. Disassembles with hand tools.

- · Ideal for thread locking plated parts, vibrating or moving components.
- Ideal for fasteners between 1/4" and 3/4" (6 to 20mm) diameters.
- Locks and seals threaded joints/nuts, screws and studs
- Meets 90% of all nut and bolt thread locking applications.
- Meets Military specifications: MIL-S-46163 Type II Grade N

## **INTER-LOCK #90 GREEN**

A fast curing, medium strength, wicking grade anaerobic thread locking compound for bonding and sealing threads and pre-assembled parts. It has high resistance to heat, vibrations, water, gases, oils, hydrocarbons and many chemicals. Disassembles with heat and hand tools.

- · Penetrates threads by capillary action.
- Ideal for sealing hairline cracks, small nuts and bolts. Great on vibrating machines or moving components.
- No disassembly required unless bolt is pre-assembled in a blind hole.
- Seals and welds porous metal parts. Localize heating and hand tools are needed for disassembly. Prevents corrosion and leakage.
- Secure setscrews and other assemblies after settings are completed.
- Meets Military specifications: MIL-S-46163A Type III Grade R and MIL-S-22473E Letter Grade AA

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.

