

## ONE SHOT! Rearview Mirror Adhesive

A single use kit designed to permanently mount rear view mirror brackets to the windshield. Two part formula - adhesive and primer. Excellent bond strength to glass, sintered metals, aluminum, steel and plated metals. Tough and has high tensile shear strength. Simple application. Packaged for easy display. Professional strength.

### TYPICAL APPLICATIONS

All foreign and domestic metal rear view mirror mounting buttons

### FEATURES

- Permanently bonds mirror bracket to windshield
- Excellent bond strength to glass, sintered metals, aluminum, steel and plated metals
- Professional strength

### TYPICAL PHYSICAL PROPERTIES

#### ACTIVATOR / PRIMER

##### UNCURED PROPERTIES (Liquid)

Viscosity	5 cPs
Specific Gravity	0.75 (20/20°C)
Color	Bluish-Green
Flash Point	70°F (COC Method)
Toxicity	Low to moderate, see MSDS

##### SOLVENTS

IPA

##### FILLER

None

##### BASE CARRIER

IPA (% Solids, 5%)

##### CURING PROPERTIES

Type Of Cure	Activator cure, heat accelerated
Cure Parameters	25-40 seconds @ 23°C
Thermal Service Range	-60°F to 125°F
Gap Cure	0.010" (one-side activation)
	0.020" (two-side activation)

##### CURED PROPERTIES (Solid) Typical bond thickness 0.003"

Tensile Shear Strength	>2000 psi on steel
	>1600 psi on steel
Thermal Service Range	-65°F to 250°F

#### ADHESIVE

##### UNCURED PROPERTIES (Liquid)

Viscosity	Light Gel (30,000-40,000 cPs @ 2rpm)
Specific Gravity	1.05 (20/20°C)
Color	Amber
Flash Point	>200°F (COC Method)
Toxicity	Moderate, see MSDS

##### SOLVENTS

None

##### FILLER

None

##### BASE RESIN

Modified urethane acrylic (%Solids, 100%)

##### CURING PROPERTIES (Solid)

Shore D Hardness	60-65
Tensile Shear Strength	>2500 psi on steel
Thermal Service Range	-60°F to 125°F
Solvent Resistance	Good
Impact Strength	>13 ft-lbs/in <sup>2</sup>



### GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

### DIRECTIONS FOR USE

1. Remove mounting button from mirror bracket.
2. Mark outside of windshield with a crayon to identify old location of mirror button.
3. Remove old adhesive from windshield glass and button, using a scraper if necessary.
4. Clean marked area and button with IES Super Clean. Allow to dry completely.
5. Squeeze Primer tube until inner seal breaks and product flows to the end of the applicator. Apply Primer to marked area of the glass.
6. Tear open Adhesive tube. Apply 1-2 drops of Adhesive to mounting button.
7. With correct side facing up, place mounting button onto glass, hold in place for 1 minute. Allow to set for 15 minutes and then mount mirror to button.

### STORAGE

**ONE SHOT! Rearview Mirror Adhesive** should be stored in a cool, dry location in unopened containers at a temperature between 46°F to 82°F (8°C to 28°C) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused material, do not return any material to its original container.

### PRODUCT AVAILABLE

**668** .5ml Kit 12 per case  
(.5 mL of Adhesive & .5mL of Primer)

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