



## INTER-SEAM STP-POLYMERIC SPRAYABLE SEAM SEALER

A permanently flexible polymeric (Silane Terminated Polymer "STP") base sprayable seam sealer formulated to duplicate automotive OEM textured, brushable and beaded seams. Can also be used as a sound deadening material, wheelhouse coating and a weld through sealer. Paintable and has excellent adhesion to bare or primed metal and many plastics.

### APPEARANCE

A permanently flexible polymeric sprayable seam sealer. Available in black, gray or tan.

### APPLICATIONS

Duplicates automotive OEM textured, brushable and beaded seams. Can be used as a sound deadener, wheelhouse coating and as a weld through sealer.

### BENEFITS

Duplicates OEM Texture  
Paintable Immediately  
Excellent Adhesion  
Permanently Flexible  
Non Shrinking  
Silicone & Isocyanate Free  
0% VOC's  
Non Sag, Non Corrosive  
Weld Through When using Squeeze-Type Resistance Spot Welding

### PROPERTIES

Specific Gravity: 1.38 - 1.40  
Skin Time: 25 - 35 minutes  
Sag: Non-sagging  
Elongation (%): 500  
Tensile Strength: 70 psi  
Lap Shear: 250 psi  
Hardness Shore A: 25 - 30  
Service Temperature: -75°F to 400°F

### DIRECTIONS

1. Surface should be clean, dry and free of dirt, grease and oil. Sealer can be applied to bare metal, primed or painted surfaces. Surfaces should be scuffed. Auto manufacturers specify surface to be primed.
2. Open sealed end completely.
3. Inset cartridge into #1550 Sprayable Seam Sealer gun.
4. Select and adjust spray head for textured seams or bead type seams.
5. Adjust air pressure to achieve various patterns and beads.
6. If painting, paint per manufacturers recommendations. *INTER-SEAM STP* provides excellent paint adhesion immediately and for up to 48 hours after application.

**NOTE:** Various applications, cleaners/solvents and coatings may not be compatible with this product and should be tested by the user before proceeding with intended repair procedure.

**CAUTION:** Do not use solvents for tooling or feathering the seam sealer. This will damage the seam sealer, keeping it from curing.

### STORAGE

Product should be stored in a cool, dry location at a temperature between 50°F to 86°F (10°C to 30°C).

### PRODUCT AVAILABLE

1589B	Black	10.3 Fl. Oz. Cartridge	12/case
1589G	Gray	10.3 Fl. Oz. Cartridge	12/case
1589T	Tan	10.3 Fl. Oz. Cartridge	12/case

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