

TECHNICAL DATA

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INTEGRA-GRAY SALAMI-PACK POLYMERIC SEAM SEALER

A permanently flexible polymeric-based seam sealer formulated to duplicate OEM brush lines and beaded seams. Paintable and has excellent adhesion to metal, galvanized steel, rigid plastics, fiberglass and aluminum. Contains no silicone.

BENEFITS

Direct To Metal
Duplicates O.E.M. Seams
Paintable Immediately
Excellent Adhesion
Permanently Flexible
No Shrinking
Silicone Free, Isocyanate Free
0% VOC's!
Holds Brush Lines
UV / Weather Resistant
Non-Yellowing

TECHNICAL DATA

Tack Free Time:	Less than one hour @77°F / 50%RH
Skin Time:	Less than 30 minutes @77°F / 50%RH
Cure Rate:	1/8" per 24 hours @77°F / 50%RH
Sag:	Non-sagging
Tensile Strength:	225 psi
Lap Shear (shear rate=1"/min)	275 psi
High Temp Resistance	Up to 300°F for short periods
Low Temp Flexibility	Properties retained to -75°F
Hardness	45 - 50
UV Ratings	After 2000 hours UV-A no change in appearance or physical properties (ASTM G26)
Corrosive Properties:	Non-corrosive
Staining:	Non-staining
Shelf Life:	6 months from date of purchase

Refer to SDS and Product Technical Sheets
when using all IES products.
Available online at www.useies.com



Conforms to ASTM C920, Type S, Grade NS, Class 25 and AAMA 802.3 Type II Back Bedding Compound. USDA accepted.

DIRECTIONS

1. Surface should be clean, dry and free of dirt, grease and oil. Sealer can be applied to bare metal, primed or painted surfaces. Surface should be scuffed.
2. Cut off end of the foil package and insert into the IES #96208 gun.
3. Attach plastic nozzle and retaining ring to the gun. Cut nozzle to the desired shape and size.
4. Apply sealer to seam as needed.
5. If feathering is desired, smooth with a putty knife or stick.
6. Remove excess sealer immediately.
7. If painting, paint per manufacturer's recommendations immediately or within four days.

CAUTION: Do not use solvents for tooling or feathering the seam sealer. This may damage the seam sealer, keeping it from curing.

STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. Do not handle or store near open flame or other sources.

PRODUCT AVAILABLE

1570P	10.1 fl. oz. foil pouch	6 per case
1571	Replacement Tips	6 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.

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