

SALAMI-PACK

POLYMERIC SEAM SEALER (Gray)



Conforms to

ASTM C920, Type S, Grade NS, Class 25 and
AAMA 802.3 Type II Back Bedding Compound. USDA accepted.

A permanently flexible polymeric-based seam sealer formulated to duplicate OEM brush lines and beaded seams. Paintable and has excellent adhesion to metal, galvanized steel, rigid plastics, fiberglass and aluminum. Contains no silicone.

- Duplicates O.E.M. Seams
- Paintable Immediately
- Excellent Adhesion
- Permanently Flexible
- No Shrinking
- Silicone Free, Isocyanate Free
- 0% VOC's!
- Holds Brush Lines
- UV / Weather Resistant
- No-Yellowing

TECHNICAL DATA

Tack Free Time:	Less than one hour @77°F / 50%RH
Skin Time:	Less than 30 minutes @77°F / 50%RH
Cure Rate:	1/8" per 24 hours @77°F / 50%RH
Sag:	Non-sagging
Tensile Strength	225 psi
Lap Shear (shear rate=1"/min)	275 psi
High Temp Resistance	Up to 300°F for short periods
Low Temp Flexibility	Properties retained to -75°F
Hardness	45 - 50
UV Ratings	After 2000 hours UV-A no change in appearance or physical properties (ASTM G26)
Corrosive Properties:	Non-corrosive
Staining:	Non-staining
Shelf Life	6 months from date of purchase

DIRECTIONS

1. Surface should be clean, dry and free of dirt, grease and oil. Bare metal should be primed then scuffed.
2. Wipe with a clean rag and *IES Super Clean* or *IES Specialty Adhesive Remover*.
3. Cut off end of the foil package and insert into the IES #96208 gun.
4. Attach plastic nozzle and retaining ring to the gun. Cut nozzle to the desired shape and size.
5. Apply sealer to seam as needed.
6. Allow 30 to 60 minutes before baking. Do not use a heat lamp.
7. If feathering is desired, smooth with a putty knife or stick
8. Remove excess sealer immediately.
9. If painting, paint per manufacturer's recommendations immediately or within four days.

CAUTION: Do not use solvents for tooling or feathering the seam sealer. This may damage the seam sealer, keeping it from curing.

PRODUCT AVAILABLE

1570P	10.3 fl. oz. foil pouch	6 per case
1571	Replacement Tips	6 per case

Refer to MSDS and Product Technical Sheets when using all IES products.
Available online at www.useies.com