

FIRM & FLEXIBLE ADHESIVE SEALANT (CLEAR)

Firm & Flexible Clear Adhesive Sealant is a fast setting, firm yet flexible clear sealant with excellent adhesion to most surfaces. Outstanding weatherability. Will not crack or peel and stays flexible and clear. Can be painted over within 30 minutes. Conforms to Federal Specification TT-S-0230C-Type II, Class B.

- Seals Wet or Dry
- Excellent Adhesion
- Fast Curing
- Permanently Flexible
- Paintable in 30 Minutes
- Feathers Smoothly
- Withstands Weathering
- Will Not Cloud or Discolor



DIRECTIONS:

1. Clean surfaces of all dirt, oil, grease and silicone with IES Super Clean. Bare metal should be primed & scuffed.
2. Apply bead into crack, seam or joint as needed.
3. Remove excess sealant immediately. Use IES Super Clean.
4. Allow to dry for 30 minutes before painting. Can be painted with most paints - testing prior to painting is recommended.

Note: When applying #1547 sealer on newly painted surfaces, use caution, check to see if sealant affects paint.

Technical Data:

Complete Cure	5-7 days, depending on size of bead
Tack Free Time	Less than 20 minutes @77°F / 50%RH
Skin Time	Less than 3 minutes @77°F / 50%RH
Sag	Non-sagging
Solids	Approx. 75%
Lap Shear	Approx 150 psi
Elongation	Approx. 500%
Viscosity	Heavy paste, approx. 500,000 cps
Hardness (Shore A)	25 - 35
Staining	Non-staining
UV Ratings	After 500 hours UV-A no change in appearance or physical properties (ASTM G53)
Shelf Life	One year from date of purchase

1548	5 fl. Oz. tube	12 per case
1547	10.5 fl.oz. cartridge	12 per case