

INTERTHANE WINDSHIELD REPAIR SYSTEM



IES #1514 is an easy-gunning, fast curing, high viscosity windshield adhesive & sealant for replacement of bonded glass. It stays where you put it and will not run off or squeeze out after glass installation.

Use IES #1515 Urethane Cleaner Activator on pinch weld and glass areas to be bonded and prime with IES #1516 Urethane Primer Black to ensure a proper bond.

- **Powerful Adhesion To Glass, Painted Metal And All OEM Windshield Sealants.**
- **1-Part Urethane Adhesive- Sealer Designed For Replacements Of Bonded Windshields & Backlights.**
- **Meets FMVSS #212 & #216 Crash Tests.**
(When used in conjunction with #1515 Cleaner and #1516 Primer)
- **Non-Sag Elastomeric Sealant**
- **Total Cure 24 Hours.**

URETHANE CLEANER/ACTIVATOR CLEAR

A specialty cleaner/activator used on the pinchweld and bonding area of the glass prior to using IES #1516 or #1518 Urethane Primer Black.

URETHANE PRIMER BLACK

A specialty primer applied to the pinchweld and bonding area of the glass prior to using IES #1514 INTERTHANE Urethane Adhesive-Sealer.

NOTE: #1516/#1518 Primer is a urethane product, and when opened, will form a skin on the top under the inner seal. Puncture the skin, recap and shake vigorously before use.

DIRECTIONS:

1. Remove windshield following OEM directions.
2. Remove remaining urethane sealant from the pinchweld, leaving a thin film of 2 to 3 mil..
3. Clean the pinchweld and the bonding area of the glass with IES #1515 Urethane Cleaner/Activator.
4. Apply IES #1516 or #1518 Urethane Black Primer to the pinchweld and the bonding area of the glass. Allow to dry for 15 minutes.

NOTE: #1515 Cleaner and #1516 Primer must be used to ensure proper adhesion and to meet FMVSS #212 & #216 Crash Tests.

5. Cut cartridge nozzle to desired bead size. Puncture inner seal and attach nozzle. Remove bottom end seal and load into IES #96199 Heavy Duty Caulking Gun.
6. Dispense sealant on to the pinchweld with the bead high enough to assure good contact with the glass.
7. Properly position the glass and gently apply pressure on the whole surface.
8. Install the rubber spacers if needed to maintain the glass in its proper position. Spread sealant if necessary.
9. Remove excess sealant with IES #4700 or #1700 Super Cleaning Solvent and replace mouldings.

Product Available

1514	INTERTHANE Adhesive/Sealer	12 per case
	10.5 fl. oz. cartridge	
1515	Urethane Cleaner/Activator	4 per case
	30ml bottle	
1516	Urethane Primer Black	4 per case
	30ml bottle	
1518	Urethane Primer Black	4 per case
	125ml bottle	
1517	3/4" x 5" Wool Dauber	100 per case

NOTICE TO PURCHASER: The user shall determine the suitability of the product for their intended use and assume all risk and liability in connection therewith. The manufacturer's only obligation shall be to replace such quantity of the product proved to be defective.