

**SEAM SEALERS**

PRODUCT	NUMBERS	DESCRIPTION	APPLICATIONS / USES
<b>INTER-MIX 5</b> Adhesive/Sealer Semi-Flexible 5 Minute	8412 10 oz. cartridge	A semi-flexible adhesive/sealant.	A firm, yet flexible seam sealer with excellent adhesion to: SMC, fiberglass, metal, aluminum and most plastics. Used for sealing vertical & horizontal seams and joints.
	<i>Working: 5 to 10 min. Handling: 10 to 20 min. Sandable: 20 to 30 min. Paintable: 20 to 30 min. Full Cure: 6 to 8 hrs.</i>		
<b>INTER-MIX 10</b> Bare Metal Semi-Flexible 10 Minute	8405 10 oz. cartridge	A thick-set, non-sagging, firm, semi-flexible <b>bare metal</b> adhesive/seam sealer. <i>Passes 1500 hour salt fog test!</i>	Designed for sealing vertical and horizontal seams and joints on auto and truck applications. May be applied to bare metal and primed sheet metal joints. Excellent adhesion to: bare metal, primed metal, SMC, FRP, fiberglass, aluminum and most plastics.
	<i>Working: 10 to 15 min. Handling: 30 to 45 min. Sandable: 45 min. Paintable: 45 min. Full Cure: 6 to 8 hrs.</i>		
<b>BEAD-IT</b> Sound Deadener & Seam Sealer 10 Minute	8406 10 oz. cartridge	A black, thick-set, firm but semi-flexible sound deadener/seam sealer that can be applied to various surfaces.	Designed to duplicate the sound deadener beads that are applied from the manufacturer. Can be applied to various surfaces such as: bare metal, primed or painted surfaces to help deaden sound and seal seams.
	<i>Working: 10 to 15 min. Handling: 30 to 45 min. Sandable: 45 min. Paintable: 45 min. Full Cure: 6 to 8 hrs.</i>		
<b>INTER-MIX 15</b> Adhesive/Sealer Semi-Flexible 15 Minute	8411 10 oz. cartridge	A semi-flexible adhesive/sealant.	A firm, yet flexible seam sealer with excellent adhesion to: SMC, fiberglass, metal, aluminum and most plastics. Used for sealing vertical & horizontal seams and joints.
	<i>Working: 15 to 20 min. Handling: 20 to 30 min. Sandable: 45 min. Paintable: 45 min. Full Cure: 6 to 8 hrs.</i>		
<b>INTER-MIX 15</b> Adhesive/Sealer Extremely Flexible 15 Minute	8413 10 oz. cartridge	A non-sagging, extremely flexible adhesive/sealant.	A firm, yet very flexible seam sealer with excellent adhesion to: SMC, fiberglass, metal, aluminum and most plastics. Used for sealing vertical & horizontal seams and joints.
	<i>Working: 15 to 20 min. Handling: 20 to 30 min. Sandable: 45 min. Paintable: 45 min. Full Cure: 6 to 8 hrs.</i>		
<b>INTER-MIX 30</b> Control Flow Semi-Flexible 30 Minute	8410 10 oz. cartridge	A flowable, self-leveling semi-flexible seam sealer with no tooling required.	Designed for sealing roof seams, drip rails and other horizontal seams. For roof panels and various other horizontal applications on F-Series Truck's & SUV's.
	<i>Working: 20 to 30 min. Handling: 30 to 45 min. Sandable: 60 min. Paintable: 60 min. Full Cure: 6 to 8 hrs.</i>		

**BONDING ADHESIVES**

PRODUCT	NUMBERS	DESCRIPTION	APPLICATIONS / USES
<b>INTER-MIX 90</b> Hybrid Panel Bond 90 Minute	8422 200 ml cartridge 8423 225 ml cartridge <i>Glass beads ensure consistent bond-line thickness.</i>	A heavy bodied, two part high strength epoxy / urethane adhesive.	A urethane/epoxy hybrid designed to bond with a wide variety of metal and plastic substrates.  <i>Working/de-clamping times may be accelerated with heat.</i>
	<i>Working: 60 to 90 min. Handling: 6 to 8 hrs. Full Cure: 24 hrs. (approx.)</i>		
<b>INTER-MIX 45</b> Door Skin Adhesive 45 Minute	8415 10 oz. cartridge	A high strength, two part epoxy/adhesive. Great for door skins!	Designed for bonding and sealing primed metal and SMC plastic-type door skins and panels with flanges. <b>NOTE: Not for Camaro or Firebird late model door skins!</b>
	<i>Working: 45 to 60 min. Handling: 120 min. Sandable: 60 min. Paintable: 60 min. Full Cure: 6 to 8 hrs.</i>		
<b>INTER-MIX 60</b> SMC Panel Adhesive 60 Minute	8414 10 oz. cartridge <i>Glass beads ensure consistent bond-line thickness.</i>	A non-sag, high strength epoxy /adhesive. For use in truck, automotive & marine applications.	Designed to provide tough, durable bonds to SMC panels, metal space frames and fiberglass. This product is ideal for splicing as well as complete panel replacement.
	<i>Working: 50 to 60 min. Handling: 4 to 6 hrs. Full Cure: 24 hrs.</i>		

# INTER-MIX™ • INTER-FOAM™ & HAND-MIX APPLICATION GUIDES

## FOAMS

PRODUCT	NUMBERS	DESCRIPTION	APPLICATIONS/USES
<b>INTER-FOAM 5</b> Flexible Foam 5 Second	8451 10 oz. cartridge	A two part flexible urethane foam formulated to expand up to 10 times its original volume. Will not bow out body panels.	Stops wind noise, water leaks & flutter in pillar posts, quarter panels, wheel housings & weather strips. Adds reinforcement to panels such as door skin brace, roof & hood panels. Eliminates panel flutter.
	8449 50 ml. cartridge		
<i>Working: 3 to 5 sec. Handling: 2 to 3 min. Sandable: Not Applicable Paintable: 10 to 15 min. Full Cure: 10 to 15 min.</i>			
<b>INTER-FOAM 5</b> Anti-Flutter Flexible Foam 5 Second	8447 50 ml. cartridge	A two part flexible urethane foam formulated to expand up to 10 times its original volume. Will not bow out body panels.	Reduces noise, vibration and panel flutter in roof bows, intrusion beams, hood x frames, trunk lid frames, etc. Duplicates OEM foams and has excellent sag resistance, memory and flexibility.
<i>Working: 3 to 5 sec. Handling: 2 to 3 min. Sandable: Not Applicable Paintable: 10 to 15 min. Full Cure: 10 to 15 min.</i>			
<b>INTER-FOAM 10</b> Rigid Foam 10 Second	8455 10 oz. cartridge	A two part rigid urethane foam formulated to expand up to 10 times its original volume.	Fills and reinforces pillar posts & box sections. Also stops wind, water and dust leaks. Provides sound deadening & compressive strength.
<i>Working: 10 to 25 sec. Handling: 3 to 4 min. Sandable: Not Applicable Paintable: 10 to 15 min. Full Cure: 30 to 45 min.</i>			

## GENERAL REPAIR: METAL, PLASTIC, FIBERGLASS, ALUMINUM, ETC.

PRODUCT	NUMBERS	DESCRIPTION	APPLICATIONS/USES
<b>INTER-MIX 40 sec</b> Flexible/Semi-Flexible 40 Second	8409 10 oz. cartridge	An extra-fast setting, two part high strength flexible / semi-flexible epoxy adhesive, filler and surfacer.	Designed for bonding flexible/semi-flexible substrates such as polyurethane, rubber, most flexible plastic parts and other automotive parts. Great as a reinforcement on the backside of a two-sided repair.
<i>Working: 40 to 50 sec. Handling: 5 to 10 min. Sandable: 15 to 20 min. Paintable: 20 to 30 min. Full Cure: 6 to 8 hrs.</i>			
<b>INTER-MIX 5</b> High Stress Epoxy Rigid/Semi-Rigid 5 Minute	8416 10 oz. cartridge	An two part high strength rigid to semi-rigid epoxy adhesive, filler and surfacer.	Bonding, repairing or surfacing SMC, TPO, rigid plastic bumpers, fiberglass, steel, aluminum, glass and other rigid/semi-rigid type materials.
	8001 10 oz. tube kit (Hand-Mix)		
<i>Working: 5 to 10 min. Handling: 10 to 15 min. Sandable: 10 to 20 min. Paintable: 10 to 20 min. Full Cure: 6 to 8 hrs.</i>			
<b>INTER-MIX 5</b> Epoxyflex Flexible/Semi-Flexible 5 Minute	8417 10 oz. cartridge	A two part high strength flexible epoxy adhesive, filler & surfacer.	Bonding, repairing or surfacing urethane and TPO bumpers, filler panels and most flexible plastic parts.
	8010 10 oz. tube kit (Hand-Mix)		
<i>Working: 5 to 10 min. Handling: 10 to 15 min. Sandable: 10 to 20 min. Paintable: 10 to 20 min. Full Cure: 6 to 8 hrs.</i>			
<b>EASY-SAND</b> Rigid/Semi-Rigid 5 Minute	8480 10 oz. cartridge	An easy sanding two part epoxy adhesive, filler and surfacer designed for repairing most plastics.	EASY-SAND was designed for use on rigid and flexible parts as an adhesive, filler and surfacer, in thin amounts (skim coat). Use of EASY-SAND in thick layers will result in less flexibility.
	8080 10 oz. tube kit (Hand-Mix)		
<i>Working: 5 min. approx. Handling: 10 to 15 min. Sandable: 15 to 30 min. Paintable: 20 to 30 min. Full Cure: 6 to 8 hrs.</i>			
<b>QUICKIE-FIX</b> Plastic Repairs & Metal Parts 40 Seconds	8440 50 ml. cartridge	An extremely fast set, two-part high strength adhesive, filler, and surfacer.	A fast set epoxy repair compound used for bonding, filling and finishing. Used on plastics, FRP, SMC, fiberglass and metal parts. Great for plastic tab replacement.
<i>Working: 40 to 50 sec. Handling: 5 to 10 min. Sandable: 15 to 30 min. Paintable: 20 to 30 min. Full Cure: 6 to 8 hrs.</i>			
<b>INTER-POUCH</b> Fast Set Epoxy 5 Minutes	8020 7g. pouch (.246 oz.)	A great two-part high strength adhesive, filler, and surfacer in a handy single shot squeeze package (10 pkgs. per can)	Comes in a single shot squeeze package for those small repairs. Bonds plastic, metal, glass, wood, ceramic, marble, brick, stone, concrete and much, much more!
<i>Working: 5 min. approx. Handling: 10 min. approx. Sandable: 15 to 30 min. Paintable: 15 to 30 min. Full Cure: 6 to 8 hrs.</i>			
<b>INTER-MIX 5</b> Epoxy Clear Quick Setting Adhesive 5 Minutes	8460 10 oz. cartridge	A two part rigid/semi-rigid high strength adhesive, filler, laminator and surfacer.	Bonding, repairing or surfacing SMC, fiberglass, most plastics, steel, aluminum, glass, wood and concrete.
	8485 50 ml. cartridge		
	8030 30ml syringe kit (Hand-Mix)		
<i>Working: 5 min. Handling: 10 to 15 min. Sandable: 15 to 30 min. Paintable: 15 to 30 min. Full Cure: 6 to 8 hrs.</i>			

Note: All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity. Please refer to Product Technical Instructions for applications and directions.